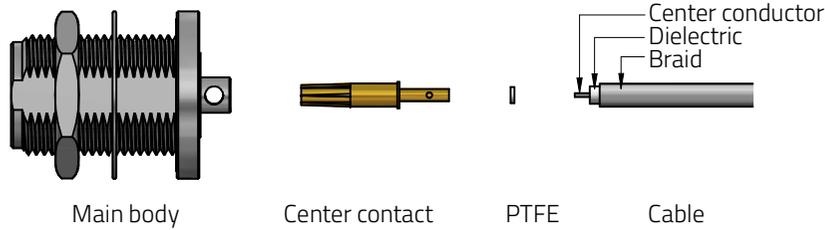
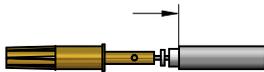


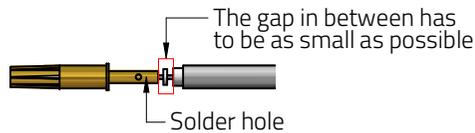
**Step 1.** Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



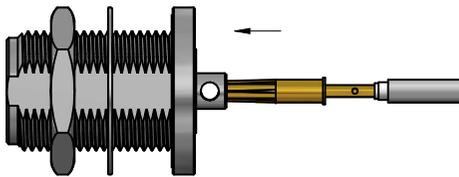
**Step 2.** Slide PTFE and center contact up to cable dielectric



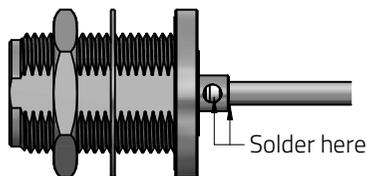
**Step 3.** Solder cable center conductor using minimum amount of solder paste through solder hole (check point 2)



**Step 4.** Push cable with center contact into connector main body until perceptive point (check point 3)



**Step 5.** Solder connector main body inside the solder hole and solder 360° around solder neck (check point 4)

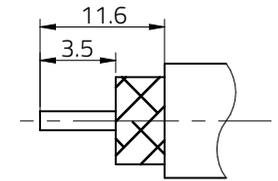


**Assembly Method :**

Center contact : Soldered  
Outer contact : Soldered

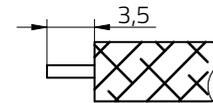
**Cable Type :** Flexible cable RG402/.141"

**Cable Strip Dimensions (mm) :**



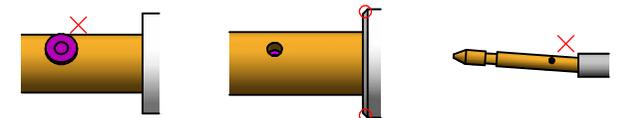
**Cable Type :** Hand formable cable RG402/.141"

**Cable Strip Dimensions (mm) :**



**Check Point :**

1. No damaged components; and no split cable after stripping
2. No excess solder, melt dielectric, and misaligned center contact after assembling



3. Avoid damage cable when pushing into connector body  
Use gauge kit to check interface if necessary

4. No excess or lack solder flow



CREATED CTc	CHECKED JCh		
DESCRIPTION <b>Assembly instructions</b> <b>604 295 22 41 07 20</b>			
REVISION 001.001	STATUS Valid	DATE 2022-04-15	BUSINESS UNIT eiCan



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